



LubriOne™ ATH-000/20T BK001

Acetal (POM) Homopolymer

Key Characteristics

Product Description	
PTFE lubricated Acetal (POM) homopolymer compound	
General	
Material Status	• Commercial: Active
Regional Availability	• Asia Pacific
Additive	• PTFE Lubricant: 20%
Features	• Lubricated
Appearance	• Black
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.49	1.49	ASTM D792
Molding Shrinkage - Flow	0.013 to 0.018 in/in	1.3 to 1.8 %	Internal Method
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength	6530 psi	45.0 MPa	ASTM D638
Flexural Modulus	290000 psi	2000 MPa	ASTM D790
Flexural Strength	10200 psi	70.0 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.126 in (3.20 mm)	0.56 ft·lb/in	30 J/m	ASTM D256
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed, 0.126 in (3.20 mm)	176 °F	80.0 °C	ASTM D648
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating			UL 94
0.06 in (1.6 mm)	HB	HB	
0.13 in (3.2 mm)	HB	HB	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 to 194 °F	80 to 90 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	338 to 374 °F	170 to 190 °C
Mold Temperature	122 to 176 °F	50 to 80 °C
Injection Notes		
Injection Pressure: MED-HIGH		
Hold Pressure: MED-HIGH		
Screw Speed: MODERATE		
Back Pressure: LOW		

Notes

¹ Typical values are not to be construed as specifications.